

Minimizing Total Completion Time in a Two-machine Flow-shop Scheduling Problems

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Abstract: We consider the problem of two-machine flow-shop scheduling with a single server and unit processing times, we show that this problem is NP -hard in the strong sense and present a busy schedule for it with worst-case bound $7/6$.

Key words: flow-shop scheduling problem, total completion time, worst-case, single server
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1 Introduction

We consider the two-machine flow-shop scheduling problem, which is described as follows. We are given n jobs J_1, J_2, \dots, J_n , and two machines M_1 and M_2 . Each job J_j consists of a chain $(O_{1,j}, O_{2,j}, \dots, O_{n,j})$ of operations, and $O_{i,j}$ is to be processed on machine M_i for $p_{i,j}$ time units. Each machine can only process one operation at a time, and each job can be processed on at most one machine at a time. No preemption is allowed, i.e., once start, any operation can not be interrupted before it is completed. Immediately before processing an operation $O_{i,j}$ the corresponding machine, which takes a setup time of $s_{i,j}$ time units. During such a setup the machine is also occupied for $s_{i,j}$ time units, i.e., No other job can be processed on it. The setup times are assumed to be separable from the processing times, i.e., a setup on a subsequent machine may be performed while the job is still processed on the preceding machine. All setups have to be done by a single server M_s , which can perform at most one setup at a time. The problem we consider is to find a schedule S which minimizes the total completion times, that is $\sum_{j=1}^n C_j$. Following the three-field notation schedule introduced by Lenstra et al [1], we denote this problem as $F2, S1 | \sum_{j=1}^n C_j$. If all processing are equal to 1, that is $p_{i,j} = 1$ ($i = 1, 2, j = 1, 2, \dots, n$), we have the $F2, S1 | \sum_{j=1}^n C_j$ problem.

Complexity results for flow-shop problems obtained by Garey, et al [2], who studied two-machine

flow-shop problem with minimizing total completion times, that is $F2 | \sum_{j=1}^n C_j$. J.A.Hoogreen, et al [3] studied some special cases for two-machine flow-shop problems with minimizing total completion times, and proved that the problem with equal processing on first machine, that is $F2, S1 | p_{i,j} = 1 | \sum_{j=1}^n C_j$, is NP -hard in the strong sense, and present an $O(n \log n)$ approximation algorithm for it with worst-case bound $4/3$. Complexity results for flow-shop problems with a single server was obtained by Brucher, et al [4]. The complexity of parallel dedicated machine with a single server was obtained by Glass, et al [5].

2 Complexity of the $F2, S1 | p_{i,j} = 1 | \sum_{j=1}^n C_j$ problem

Let $C_{i,j}$ denote the completion times of job J_j on machine M_i . If there are no idle times on machine M_1 and machine M_2 , we have

$$C_{1,1} = s_{1,1} + p_{1,1}, C_{2,1} = s_{1,1} + p_{1,1} + s_{2,1} + p_{2,1}, C_{1,j} = C_{1,j-1} + s_{1,j} + p_{1,j},$$

$$C_{2,j} = \max\{C_{2,j-1}, C_{1,j}\} + s_{2,j} + p_{2,j}, \text{ for } j = 2, 3, \dots, n.$$

Theorem1: The $F2, S1 | p_{i,j} = 1 | \sum_{j=1}^n C_j$ problem is NP -hard in the strong sense.

Proof Our proof is based upon a reduction from the problem Numerical Matching with Target Sums or, in short, Target Sum, which is known to be NP -hard in the strong sense[6].

Target Sum. Given two multisets $X = \{x_1, x_2, \dots, x_n\}$ and $Y = \{y_1, y_2, \dots, y_n\}$ of positive integers and an target vector $\{z_1, z_2, \dots, z_n\}$, where $\sum_{j=1}^n (x_j + y_j) = \sum_{j=1}^n z_j$, is there a position of the set $X \cup Y$ into n disjoint set Z_1, Z_2, \dots, Z_n , each containing exactly one element from each of X and Y , such that the sum of the numbers in Z_j equal z_j , for $1, 2, \dots, n$?

$$(1) P\text{-job: } s_{1,i} = 1, p_{1,i} = 1; s_{2,i} = b + x_i, p_{2,i} = 1 (i = 1, 2, \dots, n),$$

$$(2) Q\text{-job: } s_{1,i} = 0, p_{1,i} = 1; s_{2,i} = b + y_i, p_{2,i} = 1 (i = 1, 2, \dots, n),$$

$$(3) R\text{-job: } s_{1,i} = 0, p_{1,i} = 1; s_{2,i} = b - z_i, p_{2,i} = 1 (i = 1, 2, \dots, n),$$

$$(4) U\text{-job: } s_{1,i} = 0, p_{1,i} = 1; s_{2,i} = 0, p_{2,i} = 1 (i = 1, 2, \dots, (3b-1)n),$$

$$(5) L\text{-job: } s_{1,i} = 3b, p_{1,i} = 1; s_{2,i} = 1, p_{2,i} = 1 (i = 1, 2, \dots, n).$$

Observe that all processing times are equal to 1. To prove the theorem we show that in this constructed

if the $F2, S1 | p_{i,j} = 1 | \sum_{j=1}^n C_j$ problem a schedule S_0 satisfying

$$\sum_{j=1}^n C_j(S_0) \leq y = \sum_{i=1}^n x_i + \sum_{i=1}^n (x_i + y_i) + (77n^2 - 13n - 4)b/2$$

exists if and only if Target Num has a solution.

Suppose that Target Num has a solution. The desired schedule S_0 exists and can be described as follows. No machine has intermediate idle time. Machine M_1 process the jobs in order of the sequence σ , i.e., in the sequence

$$\sigma = \{ \sigma_{P_{1,1}}, \sigma_{Q_{1,1}}, \sigma_{R_{1,1}}, \sigma_{U_{1,1}}, \sigma_{V_{1,1}}, \sigma_{W_{1,1}}, \sigma_{L_{1,1}}, \dots, \sigma_{P_{1,n}}, \sigma_{Q_{1,n}}, \sigma_{R_{1,n}}, \sigma_{U_{1,n}}, \sigma_{V_{1,n}}, \sigma_{W_{1,n}}, \sigma_{L_{1,n}} \}$$

While machine M_2 process the jobs in the sequence

$$\tau = \{ \tau_{P_{2,1}}, \tau_{Q_{2,1}}, \tau_{R_{2,1}}, \tau_{U_{2,1}}, \tau_{V_{2,1}}, \tau_{W_{2,1}}, \tau_{L_{2,1}}, \dots, \tau_{P_{2,n}}, \tau_{Q_{2,n}}, \tau_{R_{2,n}}, \tau_{U_{2,n}}, \tau_{V_{2,n}}, \tau_{W_{2,n}}, \tau_{L_{2,n}} \}$$

as indicated in Figure 1.

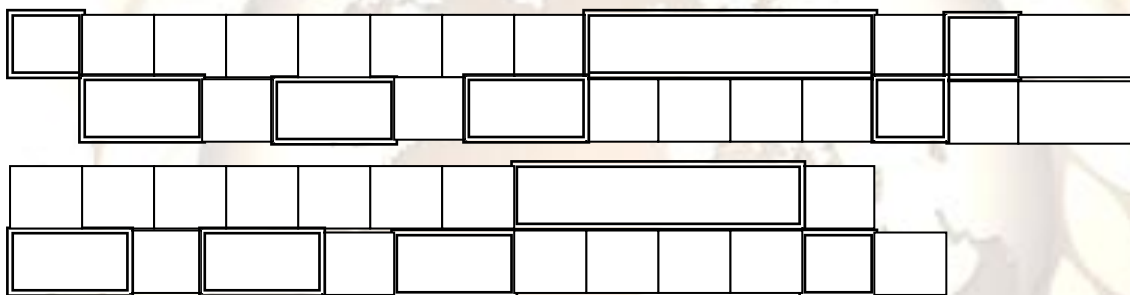


Fig.1 Gant chart for the $F2, S1 | p_{i,j} = 1 | \sum_{j=1}^n C_j$ problem

Then we define the sequence σ and τ shown in Figure 1. Obviously, these sequence σ and τ fulfills $C(S) = C(\sigma, \tau) \leq y$. Conversely, assume that the flow-shop scheduling problem has a solution σ and τ with $C(S) \leq y$.

Considering the path composed of machine M_1 operations of jobs $\{P_{1,1}, Q_{1,1}, R_{1,1}, U_{1,1}, V_{1,1}, W_{1,1}\}$,

Machine M_2 operations of jobs $\{R_{2,1}, U_{2,1}, V_{2,1}, W_{2,1}, L_{2,1}, \dots, R_{2,n}, U_{2,n}, V_{2,n}, W_{2,n}, L_{2,n}\}$, we obtain that

$$C(S) \geq 3b + x_1 + 5b + x_1 + y_1 + 7b + x_1 + y_1 - z_1 + 8b + 9b + 10b + \dots + (3 + (n-1)11)b + x_n + (5 + (n-1)11)b + x_n + y_n + (7 + (n-1)11)b + \dots + (11n + 1)b = \sum_{i=1}^n x_i + \sum_{i=1}^n (x_i + y_i) + (77n^2 - 13n - 4)b/2 = y, \text{ So } C(S) = y.$$

(a) If S has a partition μ , then there is a schedule with finish times y . One such schedule is shown

in Figure 1.

(b) If S has no partition, then all schedule must have a finish times $> y$. Since S has no partition, then $x_i + y_i \neq z_i (i = 1, 2, \dots, n)$. Let $\xi_i = x_i + y_i - z_i (i = 1, 2, \dots, n)$, we have

$$\sum C_j(S) = \sum_{i=1}^n x_i + \sum_{i=1}^n (x_i + y_i) + (77n^2 - 31n - 2)b/2 + 5\sum_{i=1}^n \xi_i + 10\sum_{i=1}^{n-1} \xi_i + \dots + 5n\xi_1 > y$$

3 Worst-case for the $F2, S1|p_{i,j} = 1|\sum_{j=1}^n C_j$ problem

In examining “worst” schedule, we restrict ourselves to busy schedule. A busy schedule is a schedule in which at all times from start to finish at least one server is processing a task.

Theorem 2 The $F2, S1|p_{i,j} = 1|\sum_{j=1}^n C_j$ problem, let S_0 be a busy schedule for this problem, S^* be

the optimal solution for the $F2, S1|p_{i,j} = 1|\sum_{j=1}^n C_j$ problem then

$$\sum_{j=1}^n C_j(S_0) / \sum_{j=1}^n C_j(S^*) \leq 7/6, \text{ The bound is tight.}$$

Proof For a schedule S , let $I_{i,j}(S) (i = 1, 2; j = 1, 2, \dots, n)$ denote the total idle times of job J_j on machine M_i .

Considering the path composed of machine M_1 operations of jobs $1, 2, \dots, j$, machine M_2 operation of job j , we obtain that $C_j = \sum_{i=1}^j (s_{1,i} + p_{1,i}) + I_{1,j} + s_{2,j} + p_{2,j}$ (1)

Considering the path composed of machine M_1 operations of jobs 1 , machine M_2 operation of job $1, 2, \dots, j$, we obtain that $C_j = s_{1,1} + p_{1,1} + \sum_{i=1}^j (s_{2,i} + p_{2,i}) + I_{2,j}$ (2)

Considering the path composed of machine M_1 operations of jobs $1, 2, \dots, l$, machine M_2 operation of job $l, l+1, \dots, j$, we obtain that

$$C_j = \sum_{i=1}^l (s_{1,i} + p_{1,i}) + I_{1,l} + \sum_{l=1}^j (s_{2,i} + p_{2,i}) + I_{2,j}$$
 (3)

So we have

$$\begin{aligned} 6\sum_{j=1}^n C_j(S_0) &= 2(\sum_{i=1}^j (s_{1,i} + p_{1,i}) + I_{1,j} + s_{2,j} + p_{2,j}) + 2(s_{1,1} + p_{1,1} + \sum_{i=1}^j (s_{2,i} + p_{2,i} + I_{2,j})) + \\ &\quad \sum_{i=1}^l (s_{1,i} + p_{1,i}) + I_{1,l} + \sum_{l=1}^j (s_{2,i} + p_{2,i}) + I_{2,j} \\ &= 2(\sum_{i=1}^j (s_{1,i} + p_{1,i}) + I_{1,j}) + 2(\sum_{i=1}^j (s_{2,i} + p_{2,i}) + I_{2,j}) + 2(\sum_{i=1}^l (s_{1,i} + p_{1,i}) + I_{1,l} + \end{aligned}$$

$$\left(\sum_{i=1}^j (s_{2,i} + p_{2,i}) + I_{2,j}\right) + (2(s_{11} + p_{11}) + 2(s_{2,j} + p_{2,j})) \leq 7 \sum_{j=1}^n C_j(S^*)$$

$$\sum_{j=1}^n C_j(S_0) / \sum_{j=1}^n C_j(S^*) \leq 7/6$$

To prove the bound is tight, introduce the following example as show in Fig.2 and Fig. 3.

- (1) $s_{1,i} = 2, p_{1,i} = 1, s_{2,i} = 1, p_{2,i} = 1(i = 1,2)$; (2) $s_{1,i} = 0, p_{1,i} = 1, s_{2,i} = 0, p_{2,i} = 1(i = 1,2)$



Fig.2 $\sum C_j(S_0)$ $\sum C_j(S_0) = 35$



Fig.3 $\sum C_j(S^*)$ $\sum C_j(S^*) = 30$

So we have $\sum_{j=1}^n C_j(S_0) / \sum_{j=1}^n C_j(S^*) = 35/30 = 7/6$, the bound is tight.

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